# **Applied Data Science**

 Use Cases and Challenges in the Semiconductor Industry

Anja Zernig TEWI-Kolloquium, 26.11.2021



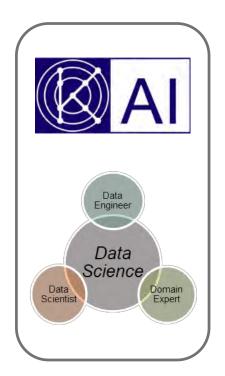


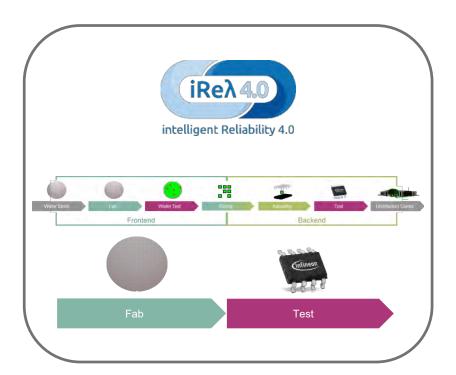


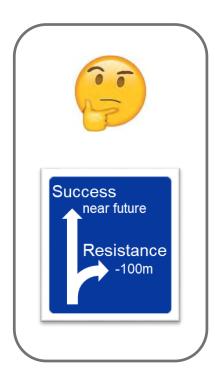
# In this presentation I will talk about ...







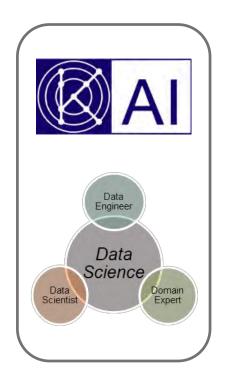




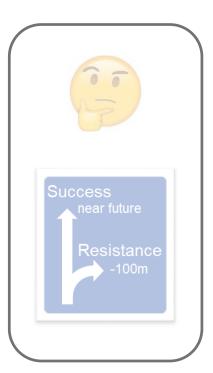
## In this presentation I will talk about ...











#### KAI GmbH





#### KAI Kompetenzzentrum Automobilund Industrieelektronik GmbH



... is a well-established industrial research center with a broad national and international network of industrial and academic partners



... is a 100% subsidiary of Infineon Technologies Austria AG





... employs about 60 researchers, where more than half of them are PhD and Master students (directly at KAI or at the university partners)

### Research Groups & Main Collaborations























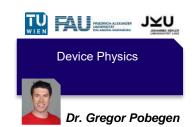


















**Data Science** 

Dr. Olivia Pfeiler

#### KAI Data Science (DSC) Team









Zernig Anja (KAI DSC) anja.zernig@k-ai.at

Master @ KAI & AAU Institute of Statistics

 Title: Optimal Design of Experiments for Semiconductor Data following a Mixtures-of-Experts Model

PhD @ KAI & AAU Institute of Statistics

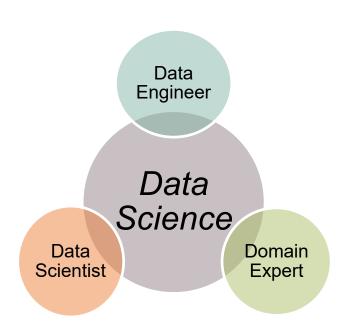
Title: Device Level Maverick Screening

Today: Project Manager KAI DSC

### Data Science roles & competences







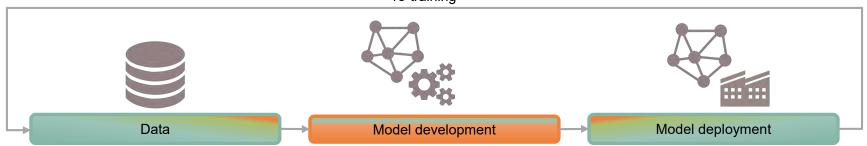
	Data Science		
Profession	Data Scientist	Data Engineer	Domain Expert
Competence area	Mathematics & Statistics	Computer Science	Business domain knowledge
Skills/Profile	<ul><li> Programming</li><li> Communication</li></ul>	<ul><li>Mathematics</li><li>Communication</li></ul>	<ul><li>Data analytics</li><li>Communication</li></ul>
Main activities	Model development	Data pipeline Infrastructure	Knows internal processes, e.g. business targets (KPIs), used tools, bottlenecks
		Al	neon

#### Data Science lifecycle





#### re-training



- Data Governance
- (Research) data management
- Data pipeline (data bases, warehouses)
- Unified data structure / interfaces
- Data Version Control

- ML vs. DL
- Generalization / Scalability
- Efficient model training
- Utilization of big unlabeled data
- Hyperparameter optimization
- Excursions

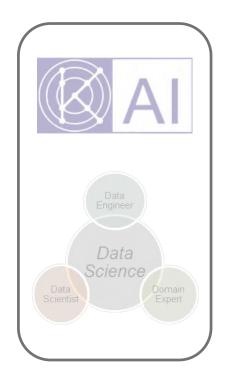
- Deployment platforms
  - Stand-alone tools (e.g. WebApp)
  - Integration into existing environment
- Maintenance
  - Al monitoring
  - Efficient re-training concepts

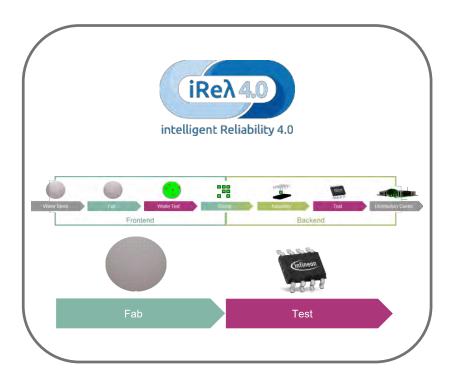
**MLOps**: Standardization and management of ML lifecycle

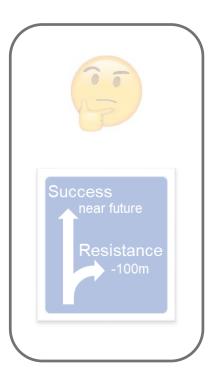
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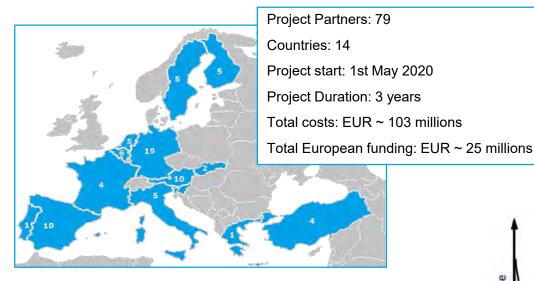




#### iRel40 – intelligent Reliability 4.0







iReλ 4.0

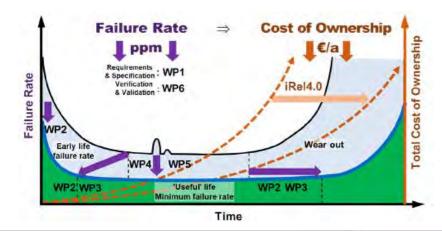
ECSEL

Joint Undertaking

\* \* \* \* \*

This project has received funding from the ECSEL Joint Undertaking (JU) under grant agreement No 876659. The JU receives support from the European Union's Horizon 2020 research and innovation programme and Germany, Austria (BMVIT-IKT der Zukunft, FFG project no. 877540), Slovakia, Sweden, Finland, Belgium, Italy, Spain, Netherlands, Slovenia, Greece, France, Turkey. The document reflects only the author's view and the JU is not responsible for any use that may be made of the information it contains.

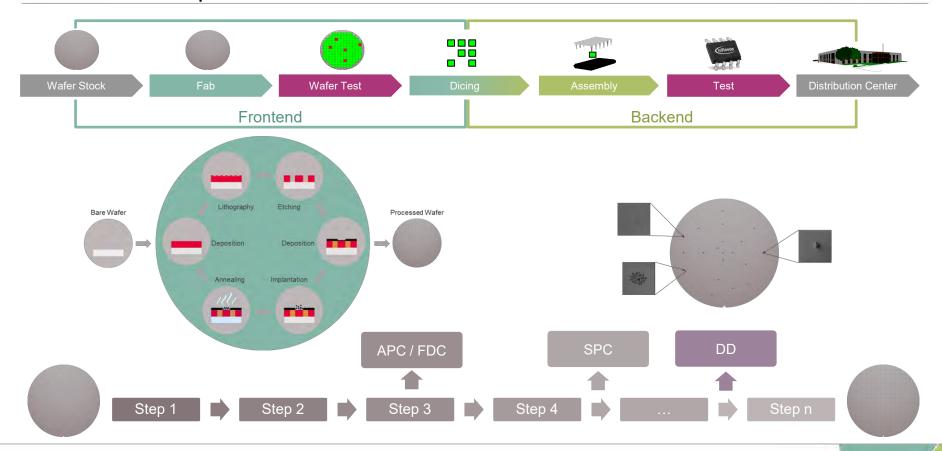
iRel40 has the ultimate goal of improving reliability of ECS by reducing failure rates along the entire value chain



### Semiconductor production chain - Fab







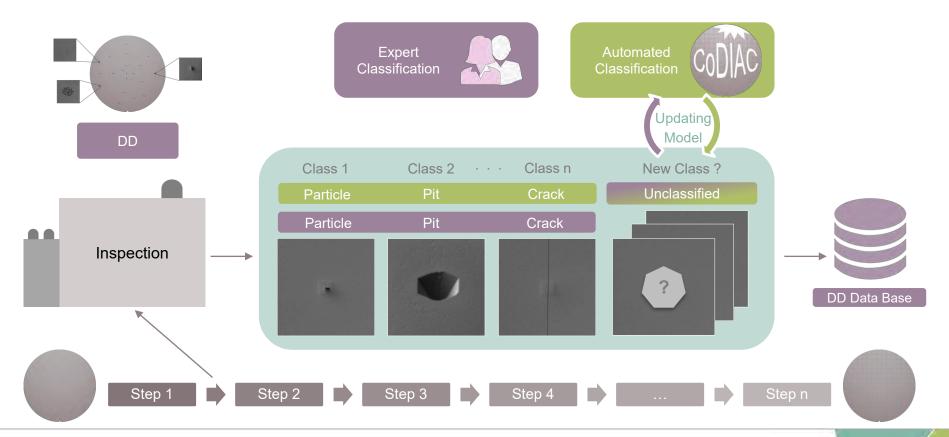
### Automated image classification







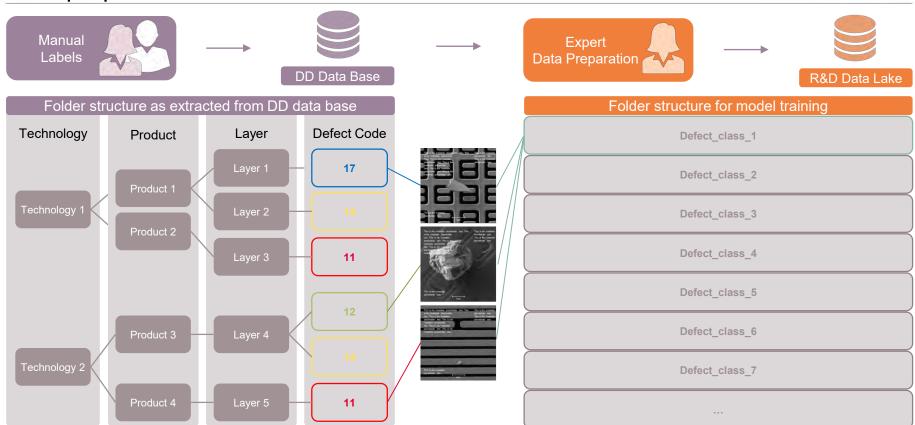




#### Data preparation



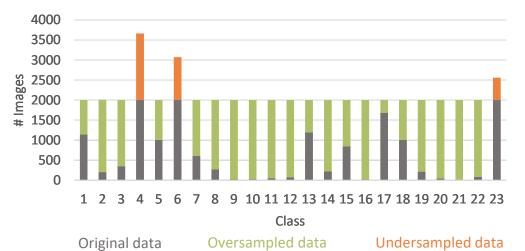




#### Sampling & data augmentation







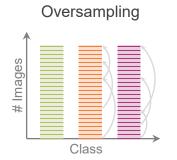


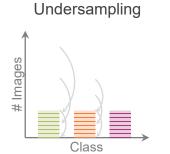
Unbalanced dataset

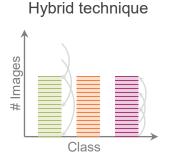
Majority class

Minority classes

Class



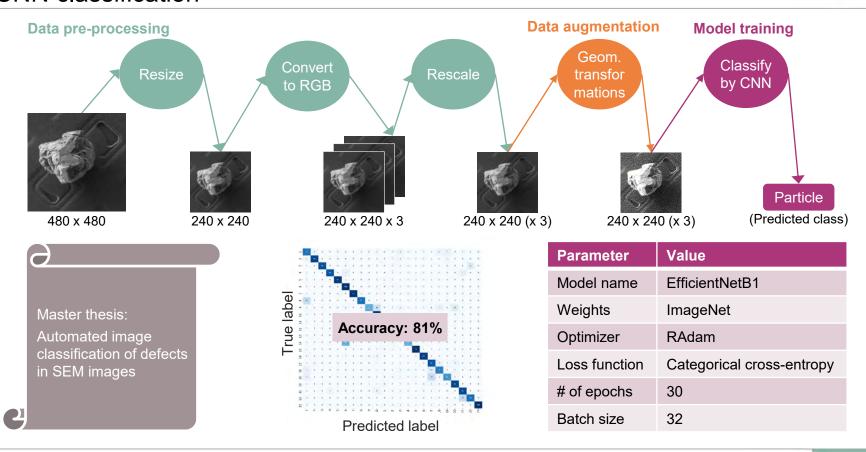




#### **CNN** classification



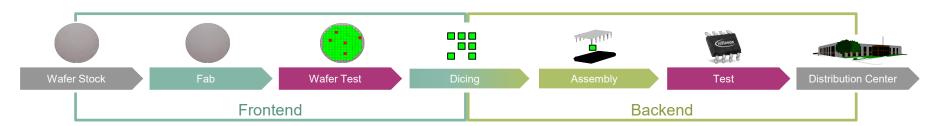




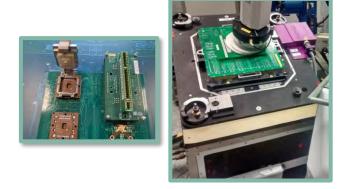
### Semiconductor production chain - Test











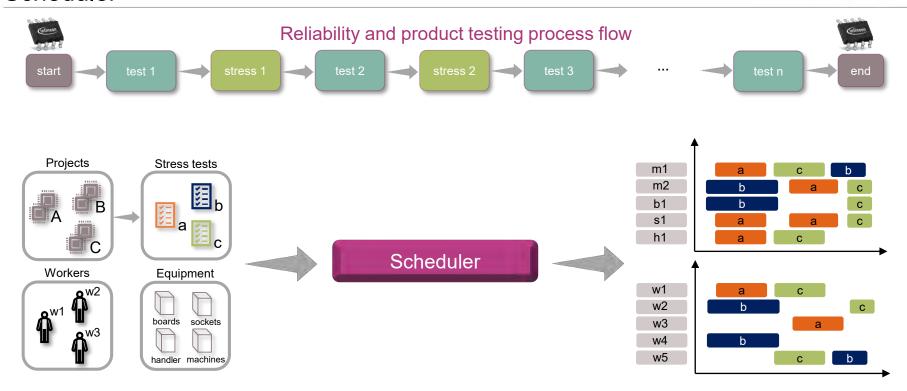








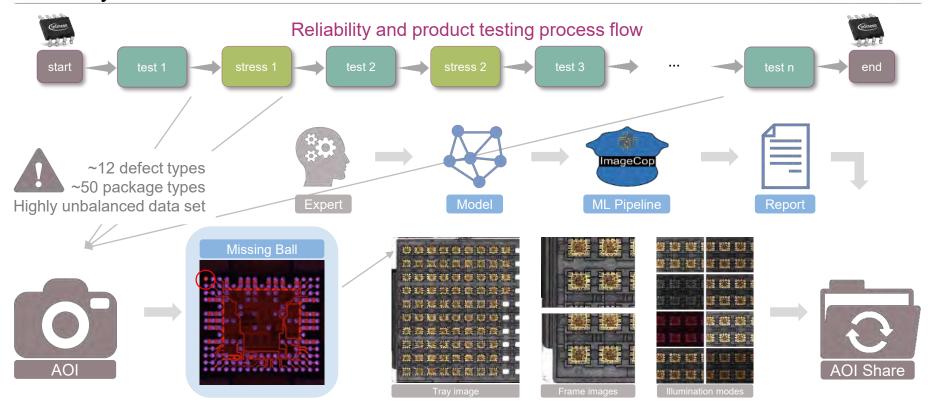




#### Anomaly detection







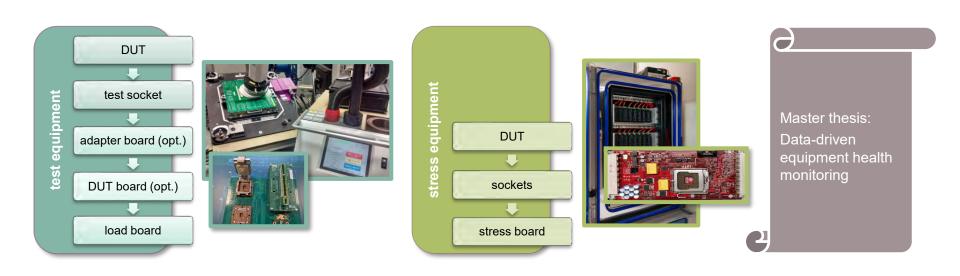
Goal: Flexible analysis pipeline to detect small and rare package defects

### **Equipment Monitoring**





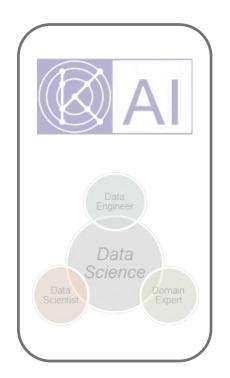


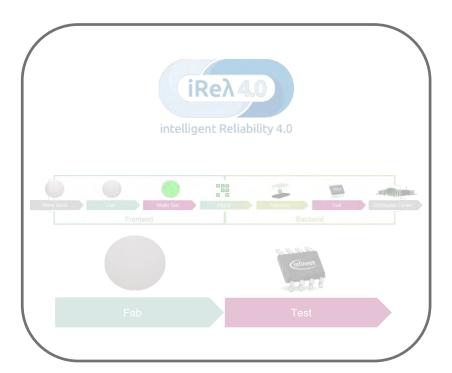


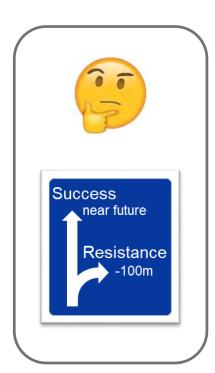
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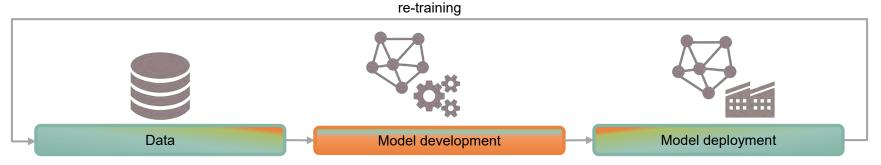


# Some provocative thoughts







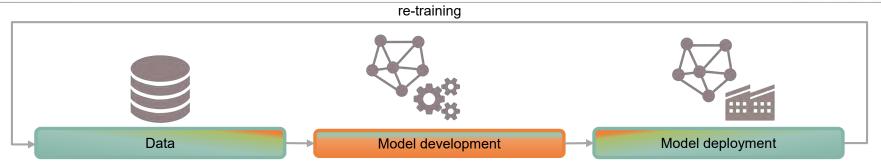


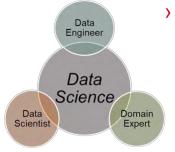
- More data is just more data
  - Machines/Computers do not know what's interesting
  - > A wrong attitude of expectation spoils your day
    - > That algorithms decide for us is that what we want?

#### Success factors









- Intensive collaboration
  - Faster deployment
    - Consideration of social aspects
      - > Attention on lifelong maintenance



Good news is, KAI & Infineon are aware of them!

#### Women in Data Science Villach











#### Welcome to Women in Data Science Villach | Austria

An independent regional initiative of WiDS at Stanford University

Women in Data Science (WIOS) started as a conference at Stanford in November 2015. Nov., WIDS includes a global conference, with approximately 200+ regional events worldwide; a datation,

NEXT EVENT



Impressions from the 1st WIGS Villach Conference



### Thank you for your attention!









Check the KAI website

www.k-ai.at

for more information on

- → project work
- → available positions

